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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Speedbonder H3000
Product type: Acrylics
Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item No. : 83001_PART B
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Methyl methacrylate 80-62-6	60-100	100 ppm STEL 50 ppm TWA	100 ppm TWA 410 mg/m ³ TWA	50 ppm
Acrylonitrile-butadiene-styrene terpolymer 9003-56-9	10-30	None	None	None
Aldehyde-amine condensate Proprietary	1-5	None	None	None
Nepheline syenite 37244-96-5	5-10	None	None	None
Acrylic polymer UNKNOWN	10-30	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Paste
Color: Tan Opaque
Odor: Strong

HEALTH: 2*
FLAMMABILITY: 3
PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: FLAMMABLE LIQUID AND VAPOR.
CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION
MAY CAUSE ALLERGIC SKIN REACTION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Inhalation, Skin contact, Eye contact, Ingestion

Potential Health Effects

Inhalation: Vapors may cause headaches, nausea, dizziness and respiratory tract irritation.
Skin contact: Irritating to skin. May cause allergic skin reaction.
Eye contact: Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

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Existing conditions aggravated by exposure:

Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point: 14°C (58°F) Setaf flash Closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Toxic fumes. Acrid smoke and fumes. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Remove all ignition sources. Ensure adequate ventilation. Soak up with inert absorbent. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. For safe storage, store at or below 32°C (90°F).

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.

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Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Skin protection: Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Tan Opaque
Odor: Strong
Vapor pressure: 29 mmHg at 20 °C (68 °F)
pH: Not applicable
Boiling point/range: Greater than 100°C (212°F)
Melting point/range: Not available
Specific gravity: 1.03
Vapor density: Greater than 1
Evaporation rate: Faster than ether (Ether = 1)
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 1.11%; 11.7 grams/liter (estimated)

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: May occur.

Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating organic vapors.

Incompatibility: Oxidizing agents. Reducing agents. Acids. Bases. Alkalis. Heat, sunlight, or UV light.

Conditions to avoid: See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10). Do not mix in batches greater than 100 grams (0.220 pounds) unless you plan to use immediately.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Methyl methacrylate 80-62-6	No	No	No
Acrylonitrile-butadiene-styrene terpolymer 9003-56-9	No	No	No
Aldehyde-amine condensate Proprietary	No	No	No
Nepheline syenite 37244-96-5	No	No	No
Acrylic polymer UNKNOWN	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Methyl methacrylate 80-62-6	Allergen, Irritant, Kidney, Liver, Nervous System, Respiratory, Mutagen
Acrylonitrile-butadiene-styrene terpolymer 9003-56-9	No Target Organs
Aldehyde-amine condensate Proprietary	No data
Nepheline syenite 37244-96-5	No Target Organs
Acrylic polymer UNKNOWN	No data

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
Exceptions: Consumer Commodity ORM-D (Not more than 5 L)
Marine pollutant: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN 1133
Packing group: II
Exceptions: May Qualify as Consumer Commodity ID8000 (Not more than 500 ml)

Water Transportation (IMO/IMDG):

Proper shipping name: Adhesives
Hazard class or division: 3
Identification number: UN1133
Packing group: II
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	4-Methoxyphenol (150-76-5).
CERCLA/SARA Section 302 EHS:	None.
CERCLA/SARA Section 311/312:	Immediate Health Hazard, Delayed Health Hazard, Fire
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl Methacrylate (CAS# 80-62-6) .
California Proposition 65:	This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class:	B.2, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 14

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